



# COMPLIANCE

with IEC EN 61508 and IEC EN 61511

**Certificate No.:** C – IS – 264667

**CERTIFICATE OWNER:** Industrial Valves Manufacturer  
2<sup>nd</sup> Industrial City – Dammam  
Kingdom of Saudi Arabia

**WE HEREWITH CONFIRM THAT**  
**BSE (TRUNNION MOUNTED ACTUATOR OPERATED) BALL VALVES**  
**MEET THE SIL REQUIREMENTS DETAILED IN THE ANNEXED TABLES**  
**FOR THE SAFETY FUNCTION:**  
*“correct switching on demand (open to closed and closed to open), and tight for closing phase, in low demand mode of operation”*

**Examination result:** The above reported BSE (Trunnion mounted actuator operated) Ball Valves were found to meet the standard defined requirements of the safety levels detailed in the following tables (T – IS – 264667) according to IEC EN 61508 and IEC EN 61511, under fulfillment of the conditions listed in the Report R-IS-264667-01 Rev.1 dated November, 30<sup>th</sup> 2015 in its currently valid version, on which this Certificate is based

**Examination parameters:** Construction/Functional characteristics and reliability and availability parameters of the above BSE (Trunnion mounted actuator operated) Ball Valves

**Design owner:** OMB Valves S.p.A.  
24069 - Cenate Sotto (BG) - Italy

**Official Report No.:** R-IS-2646676-01 Rev. 1

**Expiry Date** October, 22<sup>nd</sup> 2016

**IT IS TO BE INTENDED THAT THE ABOVE OFFICIAL REPORT AND ITS ANNEXES ARE AN INTEGRAL PART OF THIS DOCUMENT**

**Reference Standard** IEC EN 61508:2010 Part 2, 4, 6, 7 - IEC EN 61511:2003 Part 1, 2, 3

**Sesto San Giovanni, November, 30<sup>th</sup> 2015**



**TÜV ITALIA Srl**  
 Industry Service Division  
 Director

Gennaro Oliva

# SUMMARY TABLE T – IS – 264667



Italia

E/EE/EP safety-related system (final element)	BSE ball valves produced by IVM					
Type	A		A		A	
Class	0,5" ≤ dn ≤ 2" T ≤ - 46°C (Class 1 CRIO)		2" < dn ≤ 16" T ≤ - 46°C (Class 2 CRIO)		2" < dn ≤ 16" T > + 300°C (Class 2 HT)	
Safety Function Definition	Correct switching on demand (open to closed and closed to open) and tight for closing phase, in low demand mode of operation"					
Max SIL claimable	SIL 2 (with HFT = 0)	SIL 3 (with HFT = 1)	SIL 2 (with HFT = 0)	SIL 3 (with HFT = 1)	SIL 2 (with HFT = 0)	SIL 3 (with HFT = 1)
Additional requirements for the max SIL classification	Execution of Partial Stroke Test with time interval not higher than 12 months and Full Functional Proof Test with time interval not higher than 36 months		Execution of Partial Stroke Test with time interval not higher than 8 months and Full Functional Proof Test with time interval not higher than 18 months		Execution of Partial Stroke Test with time interval not higher than 12 months and Full Functional Proof Test with time interval not higher than 36 months	
λ <sub>TOT</sub>	4,677E-08		1,970E-06		1,169E-06	
λ <sub>SD</sub>	0,000E+00		0,000E+00		0,000E+00	
λ <sub>SU</sub>	2,188E-08		9,219E-07		5,469E-07	
λ <sub>DD</sub>	0,000E+00		0,000E+00		0,000E+00	
λ <sub>DU</sub>	2,489E-08		1,049E-06		6,220E-07	
λ <sub>FPT</sub>	6,230E-09		2,624E-07		1,557E-07	
λ <sub>PST</sub>	1,866E-08		7,861E-07		4,663E-07	
PFD <sup>(1)</sup>	1,636E-04		4,020E-03		4,088E-03	
β and β <sub>D</sub> factor	10%		10%		10%	
MTTR	2		4		4	
Hardware Safety Integrity	Route 2 <sub>H</sub>		Route 2 <sub>H</sub>		Route 2 <sub>H</sub>	
Systematic Safety Integrity	Route 2 <sub>S</sub>		Route 2 <sub>S</sub>		Route 2 <sub>S</sub>	
<b>Remarks</b> PFD of reference calculated on the basis of a Full Functional Proof Test with time interval reported in the line Additional requirements for the max SIL classification for HFT = 0 configuration. This time intervals are considered by TÜV as reasonably consistent with the implementation of the equipment for safety related-applications, with reference to the overall range of results shown in the report, where other possible combination of time intervals adequate for a classification up to SIL 2 are reported. Note that, concerning Full Proof Tests, time intervals for higher than 36 months are considered by TÜV as not adequate and consistent for equipment for safety related applications.						

SIL classification according to Standards IEC EN 61508:2010 (Chapters: 2, 4, 6, 7) for the BSE ball valves produced by IVM

# SUMMARY TABLE T – IS – 264667



Italia

E/EE/EP safety-related system (final element)	BSE ball valves produced by IVM			
Type	A		A	
Class	0,5" ≤ dn ≤ 2" - 45°C ≤ T ≤ + 300°C (Class 1 STD)		2" < dn ≤ 16" - 45°C ≤ T ≤ + 300°C (Class 2 STD)	
Safety Function Definition	Correct switching on demand (open to closed and closed to open) and tight for closing phase, in low demand mode of operation"			
Max SIL claimable	SIL 2 (with HFT = 0)	SIL 3 (with HFT = 1)	SIL 2 (with HFT = 0)	SIL 3 (with HFT = 1)
Additional requirements for the max SIL classification	Execution of Partial Stroke Test with time interval not higher than 12 months and Full Functional Proof Test with time interval not higher than 36 months		Execution of Partial Stroke Test with time interval not higher than 9 months and Full Functional Proof Test with time interval not higher than 27 months	
λ <sub>TOT</sub>	1,150E-07		1,552E-07	
λ <sub>SD</sub>	0,000E+00		0,000E+00	
λ <sub>SU</sub>	5,380E-08		7,261E-08	
λ <sub>DD</sub>	0,000E+00		0,000E+00	
λ <sub>DU</sub>	6,118E-08		8,258E-08	
λ <sub>FPT</sub>	1,531E-08		2,067E-08	
λ <sub>FST</sub>	4,587E-08		6,191E-08	
PFD <sup>(1)</sup>	4,021E-04		4,071E-04	
β and β <sub>D</sub> factor	10%		10%	
MTTR	2		4	
Hardware Safety Integrity	Route 2 <sub>H</sub>		Route 2 <sub>H</sub>	
Systematic Safety Integrity	Route 2 <sub>S</sub>		Route 2 <sub>S</sub>	
<b>Remarks</b> (1) PFD of reference calculated on the basis of a Full Functional Proof Test with time interval reported in the line Additional requirements for the max SIL classification for HFT = 0 configuration. This time intervals are considered by TÜV as reasonably consistent with the implementation of the equipment for safety related-applications, with reference to the overall range of results shown in the report, where other possible combination of time intervals adequate for a classification up to SIL 2 are reported. Note that, concerning Full Proof Tests, time intervals for higher than 36 months are considered by TÜV as not adequate and consistent for equipment for safety related applications.				

SIL classification according to Standards IEC EN 61508:2010 (Chapters: 2, 4, 6, 7) for the BSE ball valves produced by IVM

# SUMMARY TABLE

## T – IS – 264667



Italia

E/EE/EP safety-related system (final element)	BSE ball valves produced by IVM	
Type	A	
Class	16" < dn ≤ 24" - 45°C ≤ T ≤ + 300°C (Class 3 STD)	
Safety Function Definition	Correct switching on demand (open to closed and closed to open) and tight for closing phase, in low demand mode of operation"	
Max SIL claimable	SIL 2 (with HFT = 0)	SIL 3 (with HFT = 1)
Additional requirements for the max SIL classification	Execution of Partial Stroke Test with time interval not higher than 5 months and Full Functional Proof Test with time interval not higher than 18 months	
λ <sub>TOT</sub>	2,542E-07	
λ <sub>SD</sub>	0,000E+00	
λ <sub>SU</sub>	1,189E-07	
λ <sub>DD</sub>	0,000E+00	
λ <sub>DU</sub>	1,353E-07	
λ <sub>FPT</sub>	3,386E-08	
λ <sub>FST</sub>	1,014E-07	
PFD <sup>(1)</sup>	4,075E-04	
β and β <sub>D</sub> factor	10%	
MTTR	8	
Hardware Safety Integrity	Route 2 <sub>H</sub>	
Systematic Safety Integrity	Route 2 <sub>S</sub>	
<b>Remarks</b> (1) PFD of reference calculated on the basis of a Full Functional Proof Test with time interval reported in the line Additional requirements for the max SIL classification for HFT = 0 configuration. This time intervals are considered by TÜV as reasonably consistent with the implementation of the equipment for safety related-applications, with reference to the overall range of results shown in the report, where other possible combination of time intervals adequate for a classification up to SIL 2 are reported. Note that, concerning Full Proof Tests, time intervals for higher than 36 months are considered by TÜV as not adequate and consistent for equipment for safety related applications.		

*SIL classification according to Standards IEC EN 61508:2010 (Chapters: 2, 4, 6, 7) for the BSE ball valves produced by IVM*